# SAFEFLEX® MAP PACKAGING

WORK WITH TRANSCENDIA TO DEVELOP CUSTOMIZED MAP FILMS FOR PACKAGING THAT PROTECTS FOOD, EXTENDS SHELF LIFE AND REDUCES FOOD WASTE







# SAFEFLEX MAP Application Needs

- Barrier properties to maintain appropriate gas composition within package
- Mechanical strength to withstand pressure changes during vacuum pumping
- Stiffness so bag can automatically open and inflate
- Seal integrity to withstand line speeds
- Toughness to withstand distribution environments
- Clarity for product visibility
- Heat resistance for hot fill applications
- Good tensile strength & flexibility to prevent film breaks

# **Applications**

- Raw, Cooked or Cured Poultry, Beef, Pork, Seafood
- Ready to Eat and Cook-Chill Meals
- Fresh, Prepared or Whole Produce
- Bakery, Pasta, Cereal
- Dried Foods: Chips, Dehydrated Fruit, Powders

#### Customization

- Oxygen, Moisture and Aroma Barrier
- Seal Strength
- Slip
- Strength
- Stiffness
- Gauge
- Length & Width
- Toughness







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# Transcendia Capabilities

Format	<ul> <li>Flat bags on a roll 42"-80"</li> <li>Flat/gusseted tube on a roll &lt;42"</li> <li>SWS Rollstock for VFFS, HFFS, Flow Wrap</li> </ul>	
Thickness	• 1-4 mil. up to 78" • 4-6 mil. up to 60"	
Sealing	Bottom Seal	
Barrier Properties	Gauge	3 mil.
	OTR @23°C 0%RH cc/100 in <sup>2</sup> /day ASTM D3985	<7
	MVTR @23°C 100% RH gm/100 in²/day ASTM F1249	<.7

# Winning with Transcendia

### **Uncompromised Service**

- SQF Facility
- Dedicated technical sales/product manager with on-site application expertise
- In-house lab capabilities with ability to quickly turn around test rolls/bags based on performance requirements
- Flexibility to run smaller minimum order quantities (10-20K lb. orders) vs. competitors
- Excellent Customer Service

#### **Experts With Answers**

- Application Development
- Customer Service
- Manufacturing
- Marketing
- R & D
- Regulatory
- Sales
- Sourcing
- Quality

# **Leading With Safety**

- ISO 9001:2015 Certified Quality Systems
- SQF Certification
- Clean Room
- FDA-Compliant
- On-site Lab
- Regulatory Support
- Lot Traceability
- In-House Testing
- Employee PPE

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