



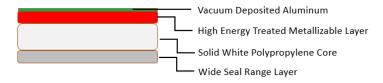
## **TRANSPROP™ HS1WHM-F**

## **DESCRIPTION:**

TRANSPROP™ HS1WHM-F is a solid white polypropylene film, metallized, one side treated and low heat seal initiation temperature on the opposite side.

## **CHARACTERISTICS:**

- Solid white
- Metallized
- One side heat sealable



## **TECHNICAL DATA:**

PROPERTIES	UNIT OF	TYPICAL VALUES				TECT METHOD
	MEASURE	18g	25g	28g	35g	TEST METHOD
Thickness	mil	0.70	0.98	1.1	1.38	Internal
	(um)	(18)	(25)	(28)	(35)	
Yield	in²/lb	42,900	30,600	27,300	21,800	Internal
	(m²/kg)	(61.0)	(43.5)	(38.8)	(31.0)	
Heat Seal Initiation (non-metal side)	°F /(°C)	207 / (97)				½ sec, 30 PSI
Coefficient Of Friction (non-metal side)	Dynamic	0.33				½ sec, 30 PSI
Tensile Strength	lb/in²	18,500 / 35,000				ASTM D882
(MD/TD)	(kg/cm²)	(1,300) / (2450)				
Elongation At Break (MD/TD)	%	155 / 55				ASTM D882
Dimensional Stability	%	<5/<3				266° F (130° C)
(MD/TD)						5 min
Water Vapor	g/100in²/24h	0.025				ASTM F1249
Transmission Rate	(g/m²/24h)	(0.38)				100°F (38° C),
(WVTR)					90% RH	
Oxygen Transmission	Cc/100in <sup>2</sup> /24h	3				ASTM D3985 72°F
Rate (OTR)	(cc/m²/24h	(46.5)				(22°C), 0% RH

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