



# **TRANSPET® HCT1-F**

# **DESCRIPTION:**

TRANSPET® HCT1-F is a slightly rough-surfaced and hazy polyester film that is corona treated on one side.

# **CHARACTERISTICS:**

- Enhanced wettability to inks, primers, adhesives and coatings
- High levels of strength and temperature resistance

### FDA STATUS

Manufactured with materials compliant with FDA regulations.

# Corona-Treated Surface Base PET Untreated Surface

# **TECHNICAL DATA:**

PROPERTIES	UNIT OF MEASURE	TYPICAL VALUE				TEST METHOD
Thickness	Gauge	142	200	300	400	-
Yield (nominal)	in²/lbs.	13,950	10,044	6,696	5,643	-
Tensile Strength at Break MD	kpsi	31.0	29.5	27.5	26.5	ASTM D882
Tensile Strength at Break TD	kpsi	34.0	31.5	30.0	28.0	ASTM D882
Elongation at Break MD	%	130	165	175	185	ASTM D882
Elongation at Break TD	%	110	125	140	145	ASTM D882
Heat Shrinkage MD	%	2.0	2.5	2.0	2.0	20 min. at 190°C
Heat Shrinkage TD	%	1.0	1.0	1.0	1.0	20 min. at 190°C
COF	Kinetic	0.32	0.32	0.33	0.33	ASTM D1894
COF	Static	0.37	0.37	0.38	0.38	ASTM D1894
Haze	%	5	6.0	8.5	10.5	ASTM D1003
LTL	%	93	88.7	88.4	87.9	ASTM D1003
Gloss	%	160	157	153.5	152.5	ASTM D253

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Revision Date: 9/20/2016