



## TRANS-KOTE® White PAM (Permanent Assembly/Mounting Heat Activated Adhesive)

## **DESCRIPTION:**

TRANS-KOTE® White PAM is a heat-activated double sided white adhesive film that has been specifically engineered to assemble similar or dissimilar materials...plastics, foam, cardboard, paper, wood, metal and other substrates.

## **CHARACTERISTICS**

- Replaces the need for messy glues, welding, pressure sensitive films or double sided tape.
- Aggressive adhesive marries most materials together.
- Alleviates the waste and cost of carrier sheets.
- Available in sheet and roll form.
- Ideal for membrane switch, appliance, packaging, electronic, sport-equipment, show display and other applications that require assembly.

## **TECHNICAL DATA:**

PROPERTY		UNIT OF MEASURE	PROPERTY VALUE 3 Mil 1/1/1 Clear	TEST METHOD
Thickness ± 10%		Inches Micron	.003 76	-
Yield		in2/lb. m2/kg	8,250 11.7	-
Surface Tension – adhesive side		Dynes/cm2	52 to 56	-
Tensile Strength	MD TD	Psi	9,000 10,500	D 882
Tensile Strength	MD TD	N/cm2	6,200 7,200	D 882
Elongation	MD TD	%	90 80	D 882
Laminating Temperature Range - internal		°F °C	200° to 220° 93°to 104°	+-
Bond Strength – laminated to itself		lb./in N/cm	8 90	-

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