## TRANSPET ${ }^{\circledR}$ CT1M-F

## DESCRIPTION:

TRANSPET ${ }^{\circledR}$ CT1M-F is a polyester film that is metalized on one side and corona
and plasma treated on the opposite side.

- Enhanced adhesion of metal to film
- Excellent mechanical strength


## FDA STATUS:



Metal deposit
Modified surface
Core layer
Corona Treatement
Manufactured with materials compliant with FDA Regulations.

TECHNICAL DATA:

| PROPERTIES | UNIT OF MEASURE | TYPICAL VALUES |  | TEST METHOD |
| :---: | :---: | :---: | :---: | :---: |
| Thickness | Gauge | 40 | 92 | - |
| Yield | $\mathrm{in}^{2} / \mathrm{lb}$ | 50,400 | 21,900 | - |
| COF (metal to film) | Dynamic | 0.65 | 0.60 | ASTM D-1894 |
| COF (metal to film) | Static | 0.70 | 0.65 | ASTM D-1894 |
| Tensile Strength MD | kg/cm2 | 31,500 | 2100 | ASTM D-882 |
| Tensile Strength TD | kg/cm2 | 32,900 | 2200 | ASTM D-882 |
| Elongation MD | \% | 130 | 140 | ASTM D-882 |
| Elongation TD | \% | 125 | 135 | ASTM D-882 |
| Optical Density | Gretag Macbeth (iCFilm | 2.2 | 2.2 | - |
| Surface Tension - metallized side | dyne/cm | 54 | 54 | ASTM D-2578 |
| Surface Tension - plain side | dyne/cm | 54 |  | ASTM D-2578 |
| Heat Shrinkage MD | \% | 2.0 | 1.6 | ASTM D-1204 $150^{\circ} \mathrm{C} / 30$ minutes |
| Heat Shrinkage TD | \% | 0.2 | 0.2 | ASTM D-1204 $150^{\circ} \mathrm{C} / 30$ minutes |
| OTR | $\mathrm{cm} / \mathrm{m}^{2} /$ day | 1.0 | 1.0 | ASTM D-3985-95 $23^{\circ} \mathrm{C}$ \& $0 \% \mathrm{RH}$ |
| WVTR | $\mathrm{g} / \mathrm{m}^{2} /$ day | 0.8 | 0.8 | ASTM F-1249 <br> $37.7^{\circ} \mathrm{C}$ \& $90 \%$ RH |

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