

TRANS-SEALING™ RL33-F

DESCRIPTION:

Trans-Sealing™ RL33-F is biaxially oriented polyester with an EVA heat seal layer. It is used as a heat sealable lidding film in packaging frozen and refrigerated foods.

CHARACTERISTICS:

- Seals to PETG, CPET, APET, Polyester Coated Paperboard, PP, PVC, HDPE and HIPS
- Dual ovenable
- EVA heat seal layer allows lower seal initiation temperature
- Thicker heat seal layer than RL31-F and RL32-F develops stronger seals to most substrates.
- Can withstand freezing temperatures down to -40°F and heating up to 400°F
- Corona treated version (**RL33T-F**) available upon request

FDA STATUS:

Manufactured with material compliant with FDA regulations.

TECHNICAL DATA:

PROPERTIES	UNIT OF MEASURE	TYPICAL VALUES		TEST METHOD
Thickness	Gauge	50	100	-
Yield	in ² /lb	25,500	16,400	-
Tensile Strength MD at break	psi	25,000	25,000	ASTM D882A
Tensile Strength TD at break	psi	35,000	35,000	ASTM D882A
Elongation at Break MD	%	110	110	ASTM D882A
Elongation at Break TD	%	80	80	ASTM D882A
Gas Permeability O ₂ , 24 hr	cc/100in ²	9	5	ASTM D3985 22°C/75% RH/1 ATM
WVTR	g/100 in ² /day	2.8	1.3	ASTM F1249 38°C, 90% RH
Tear (Graves)	lb	0.7	1.1	ASTM D1004

These values are typical performance data for Dupont Mylar® film.

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CORPORATE HEADQUARTERS 9201 W. Belmont Avenue | Franklin Park, IL 60131

USA 800.618.5060 | 847.678.1800 main | 847.233.0199 fax

CAN 800.268.4108 | 416.292.6000 main | 416.292.7399 fax

TRANSCENDIA.COM

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