



MYLAR® OL22

DESCRIPTION:

MYLAR® OL22 is a one side heat sealable polyester film. It can be heat sealed to itself and heat seals well to thermoformed APET/CPET trays and APET coated board. It also seals well to other substrates including PVdC, PVC, paper and aluminum foil, but will not seal to polyolefins. The Plain or non-heat seal surface of OL22 exhibits the properties of standard polyester

CHARACTERISTICS

- Outstanding hot tack properties
- Excellent thermal properties in freezer to oven applications
- Can be used to contain foods during oven cooking or oven baking at temperatures above 250° F
- Exceptionally wide seal range
- Chemically resistant sealant surface

FDA STATUS:

Manufactured with material compliant with FDA regulations.

TECHNICAL DATA:

| PROPERTIES | UNIT OF MEASURE | TYPICAL VALUES | TEST METHOD |
|------------------------------|-----------------------|----------------|-----------------------------------|
| Thickness | Gauge | 100 | - |
| Yield | In²/lb | 16,500 | - |
| Tensile Strength MD at break | psi | 27,000 | ASTM D882A |
| Tensile Strength TD at break | psi | 29,000 | ASTM D882A |
| Elongation at Break MD | % | 100 | ASTM D882A |
| Elongation at Break TD | % | 90 | ASTM D882A |
| Gas Permeability | cc/100in ² | 3.1 | ASTM D3985 22ºC/75% RH/1 ATM |
| 02, 24 hr | | | |
| WVTR | g/100 in²/day | 1.1 | ASTM F1249 38°C, 90% RH |
| C.O.F (dynamic) A-B | | 0.50 | ASTM D1894 (untreated to treated) |
| Heat Seal Strength (HS/HS) | g/n | 500 | 285°F, 40 PSI, 1 sec. HS/HS |
| Heat Seal Temp. Range | 220-400 | ٥F | |
| Shrinkage MD (190°C) | % | 3.5 | Unrestrained @ 190°C/5 min |
| Shrinkage TD (190°C) | % | 1.0 | Unrestrained @ 190°C/5 min |

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