

MYLAR® OL13

DESCRIPTION:

MYLAR®OL13 is a biaxially oriented polyester film with an amorphous polyester heat seal layer. It is used as a heat sealable lidding film in packaging refrigerated and frozen foods.

CHARACTERISTICS:

- Strong, aggressive seals to APET, PETG, CPET, Polyester coated paperboard and PVC
- Dual ovenable
- Similar to OL12 but has a thicker seal layer to give enhanced strength
- Can produce non-peeling “lock-up” type seal and is recommended for hot fill applications where non-peeling seals are desired
- Can be used in steam sterilization applications where the pressure balance in the package can be properly controlled (via vacuum or overpressure)
- Self venting
- Excellent grease and oil resistance
- Can withstand freezing temperatures down to -40°F and heating up to 400°F
- Corona treated version (**OL13T**) available upon request

FDA STATUS:

Manufactured with material compliant with FDA regulations.

TECHNICAL DATA:

PROPERTIES	UNIT OF MEASURE	TYPICAL VALUE			TEST METHOD
Thickness	Gauge	50	100	150	-
Yield	ln ² /lb	26,200	16,600	11,700	-
Tensile Strength MD at break	psi	25,000	25,000	25,000	ASTM D882A
Tensile Strength TD at break	psi	35,000	35,000	35,000	ASTM D882A
Elongation at Break MD	%	110	110	110	ASTM D882A
Elongation at Break TD	%	80	80	80	ASTM D882A
Gas Permeability O ₂ , 24 hr	cc/100in ²	9	5	3	ASTM D3985 22°C/75% RH/1 ATM
WVTR	g/100 in ² /day	2.8	1.3	0.9	ASTM F1249 38°C, 90% RH
Tear (Graves)	lb	0.7	1.1	1.3	ASTM D1004

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CORPORATE HEADQUARTERS 9201 W. Belmont Avenue | Franklin Park, IL 60131

USA 800.618.5060 | 847.678.1800 main | 847.233.0199 fax

CAN 800.268.4108 | 416.292.6000 main | 416.292.7399 fax

TRANSCENDIA.COM

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