## TRANSPET ${ }^{\text {TM }}$ B2-F

## DESCRIPTION:

TransPet B2-F is a transparent polyester packaging film that is solvent coated on both sides with a PVDC copolymer. The coating is heat sealable and provides excellent moisture and oxygen barrier.

## FDA STATUS:

Manufactured with materials compliant with FDA regulations, not to exceed $250^{\circ} \mathrm{F}$.

## TECHNICAL DATA:

| PROPERTIES | UNIT OF MEASURE | TYPICAL VALUE |  |  | TEST METHOD |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Thickness | Gauge | 50 | 75 | 100 | - |
| Yield (nominal) | $\mathrm{in}^{2} / \mathrm{lb}$. | 35,100 | 23,800 | 19,800 | - |
| Tensile Strength at Break MD | kpsi | 27 | 25 | 26 | ASTM D882A |
| Tensile Strength at Break TD | Kpsi | 33 | 33 | 36 | ASTM D882A |
| Elongation at Break MD | \% | 110 | 130 | 130 | ASTM D882A |
| Elongation at Break TD | \% | 70 | 70 | 75 | ASTM D882A |
| Heat Seal Strength Coat/Coat | g/in. | 200 | 200 | 200 | 5 sec at 20 psi . at $250^{\circ} \mathrm{F}$ |
| Modulus (stiffness) | kpsi | 500 | 500 | 500 | ASTM D882 |
| Gloss ( $20^{\circ}$ ) | \% | 140 | 140 | 140 | ASTM F2457 |
| Haze | \% | 7.0 | 8.0 | 2.5 | ASTM D1003 |
| Gas Permeability ( $0^{2} / 24 \mathrm{hr}$ ) | $\mathrm{cc} / 100 \mathrm{in}^{2}$ | 0.7 | 0.7 | 0.7 | $\begin{gathered} \text { ASTM D3985 } \\ 22^{\circ} \mathrm{C} / 50 \% \mathrm{RH} / 1 \text { ATM } \\ \hline \end{gathered}$ |
| Water Vapor Transmission Rate | $\mathrm{g} / 100 \mathrm{in}^{2} / 24 \mathrm{hr}$ | 0.7 | 0.7 | 0.7 | ASTM F1249 $38^{\circ} \mathrm{C}, 90 \% \mathrm{RH}$ |
| Surface Tension | Dyne | 52 | 52 | 52 | ASTM D278 |

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