

TRANSPROP® HSCT1-F BOPP FILM

DESCRIPTION

TRANSPROP® HSCT1-F is a clear, biaxially oriented polypropylene (BOPP) film that is heat sealable on both sides. It is corona treated on the skin side and formulated with a combined migratory and non-migratory additive package that provides good slip and low static generation properties. The untreated side offers a wide heat seal range. It is also available in 60g, 70g, 80g and 90g.

CHARACTERISTICS

- Hot slip
- Multiple applications
- Outstanding slip and antistatic properties
- Treated side suitable for good bonds to inks and adhesives
- · Excellent flatness and dimensional stability
- Broad heat seal range

FDA STATUS

Manufactured with materials compliant with FDA regulations

COMPLIANCE

Please visit transcendia.com/compliance for more compliance information.

TECHNICAL DATA

PROPERTIES	UNIT OF MEASURE	TYPICAL VALUES					TEST METHOD
Thickness	Gauge	100	120	140	160	200	-
Yield	in²/lbs	31,100	25,900	22,200	19,400	15,500	-
Haze	%	2.2	2.2	2.6	2.6	2.9	ASTM D1003
Gloss (45°)	%	80					ASTM D2457
C.O.F - Kinetic	-	0.20 - 0.35					ASTM D1894
Tensile Strength MD	psi	18,100					ASTM D882
Tensile Strength TD	psi	34,100					ASTM D882
Elongation At Break MD	%	180					ASTM D882
Elongation at Break TD	%	50					ASTM D882
Secant Modulus @ 2% MD	psi	247,000					ASTM D882
Secant Modulus @ 2% TD	psi	435,000					ASTM D882
Surface Tension	dyne/cm	38					ASTM D2578
Seal Initiation Temperature	°F	220° - 255°					ASTM F88
Seal Strength @ 275°F	g/in	510	610	610	610	710	ASTM F2029A
WVTR	g/(100in².day)	0.35	0.30	0.30	0.25	.20	ASTM F1249 100°F, 90% R.H.
OTR	cm ³ /(100in ² .day)	115	105	90	75	65	ASTM D3985 73°F, 0% R.H.

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