

# **RK-F Biaxially Oriented Polypropylene (BOPP) Film**

### **DESCRIPTION**

RK-F is a clear biaxially oriented polypropylene (BOPP) film coated on both sides with an aqueous dispersion of PVDC copolymer.

### **CHARACTERISTICS**

- Heat Sealable on both sides with one side preferred for printability and adhesion
- Excellent barrier properties
- Both sides high gloss

## **FDA STATUS**

Manufactured with materials compliant with FDA regulations.

#### **COMPLIANCE**

Please visit https://www.transcendia.com/compliance for more compliance information.

#### **TECHNICAL DATA**

PROPERTIES	UNIT OF MEASURE	TYPICAL VALUES		TEST METHOD	
Thickness	Gauge	100	120	140	-
Yield	in²/lb	27,850	23,600	20,450	-
Shrinkage MD	%	4.0			250°F x 60 secs
Shrinkage TD	%	0.0			250°F x 60 secs
Shrinkage MD	%	7.0			265°F x 60 secs
Shrinkage TD	%	4.0			265°F x 60 secs
Sealing Range	°F	195-295			2 secs; 15 psi
Seal Strength	g(f)/in	>400			265°F; 2 sec,15 psi
Gloss (45°)	Gloss Units	100-110			ASTM D2457
CoF, film/film (Static)	-	0.20-0.30		ASTM D1894	
CoF, film/film (Dynamic)	-	0.20-0.30		ASTM D1894	
Haze (2.5°)	%	2-3		ASTM D1003	
WVTR (100°F 90% RH)	g/100in <sup>2</sup> /day	0.35	0.32	0.29	ASTM F1249
OTR (77°F 0% RH)	cc/100in²/day		1.61		ASTM F1927

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