

RDU-F Biaxially Oriented Polypropylene (BOPP) Film

DESCRIPTION

RDU-F is a clear, biaxially oriented polypropylene (BOPP) film, coated on one side with an aqueous dispersion of PVdC copolymer and on the other side with an aqueous acrylic dispersion.

CHARACTERISTICS

- Very high oxygen barrier
- Excellent barrier to water vapor, gases, and aromas
- Heat sealable on both sides. (A/A, P/A, and A/P)
- Both sides of the film are receptive to inks, adhesives, and tear tapes
- Puncture and impact-resistance properties are maintained even at low temperatures

FDA STATUS

Manufactured with materials compliant with FDA regulations.

COMPLIANCE

Please visit https://www.transcendia.com/compliance for more compliance information.

TECHNICAL DATA

| PROPERTIES | | UNIT OF MEASURE | TYPICAL VALUE | | TEST METHOD |
|--------------------|----|---------------------------|---------------|--------|------------------|
| Thickness | | gauge | 85 | 100 | - |
| Yield | | in²/lb | 34,900 | 28,500 | - |
| Shrinkage MD | | % | 4.0 | | 250°F/60 sec |
| Shrinkage | TD | % | 0.0 | | 250°F/60 sec |
| Shrinkage | MD | % | 7.0 | | 265°F/60 sec |
| Shrinkage | TD | % | 1.0 | | 265°F/60 sec |
| Sealing Range A/A | | °F | 185-295 | | 2 sec/15 psi |
| Sealing Range P/P | | °F | 220-295 | | 2 sec/15 psi |
| Seal Strength A/A | | g(f)/in | >400 | | 265°F/2sec/15psi |
| Seal Strength P/P | | g(f)in | >400 | | 265°F/2sec/15psi |
| Gloss (45°) | | Gloss Units | 100 | | ASTM D2457 |
| CoF, A/P (Static) | | - | 0.20-0.30 | | ASTM D1894 |
| CoF, A/P (Dynamic) | | - | 0.20-0.30 | | ASTM D1894 |
| Haze (2.5°) | | % | 2-3 | | ASTM D1003 |
| WVTR (38°C, 90%RH) | | g/100in ² /day | 0.62 | 0.56 | ASTM F1770 |
| OTR (23°C, 85%RH) | | cc/100in²/day | 0.9 | 0.9 | ASTM D1927 |

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