



## **High Impact Polystyrene**

## **DESCRIPTION:**

A versatile, cost effective extruded polystyrene that can be used in a variety of applications. Our HIPS can be used in point of purchase displays, in-store signage, food and medical trays, horticultural signage and tags.

## **CHARACTERISTICS:**

- Can be printed Offset Lithography, Screen, UV Digital and Flexography
- Can be Heat bent, die cut, punched, thermoformed and guillotine cut
- Excellent dimensional stability
- Provides good toughness, stiffness and impact strength
- Available in sheets or rolls

- Available in a variety of opacities from natural to dead opaque
- Corona treatment, Impact Modifiers or UV Inhibitors available upon request
- Surfaces include matte/matte, gloss/matte
- FDA approved materials available
- Recycle Code #6

## **TECHNICAL DATA:**

PROPERTIES		UNIT	TYPICAL VALUES	TEST METHOD
THICKNESS ± 5% or .001 Maximum (whichever is greater)		inches	.010" TO .125"	T 411
YIELD		MSI / lb	2.75 @ .010	T410
SPECIFIC GRAVITY		g/cm <sup>3</sup>	1.03	D 1505
TENSILE STRENGTH @ BREAK	MD	psi	2700	D 882
	TD		3500	
ELONGATION @ BREAK	MD	%	30%	
	TD		50%	
TEAR RESISTANCE INITIATED	MD	lb	.15	D 1938
	TD		.39	
TEAR RESISTANCE UNINITIATED	MD	lb	2.3	D 1004
	TD		3.1	
STIFFNESS	MD	Taber Units	14.2 @ .010	D 5342
	TD		15.6 @ .010	
HDT @ 264 psi**		° F	185°	D 648
**indicates data was obtained from molded samples only, in an unannealed state.				

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