



TRANSPROP™ HSCUTWS-F

DESCRIPTION:

TransProp[™] HSCUTWS-F is a clear biaxially oriented polypropylene film, corona treated one side and heat sealable two side. One side has a low heat seal

threshold.

CHARACTERISTICS:

- Excellent transparency and print receptivity
- Heat sealable on both sides
- Low heat seal threshold on non-treated side
- Standard moisture barrier
- Good antistatic and slip properties

FDA STATUS: Manufactured with materials compliant with FDA regulations.

TECHNICAL DATA:

PROPERTIES	UNIT OF MEASURE	TYPICAL VALUES				TEST METHOD
Thickness	Gauge	68	80	100	120	-
Yield	in²/lb	45,443	38,675	31,000	25,786	-
Tensile Strength MD	lb/in ²	17,404	17,404	17,404	17,404	ASTM D 882
Tensile Strength TD	lb/in ²	29,007	29,007	29,007	29,007	ASTM D 882
Elongation at Break MD	%	<u>< 180</u>	<u><</u> 180	<u><</u> 180	<u><</u> 180	ASTM D 882
Elongation at Break TD	%	<u><</u> 70	<u><</u> 70	<u><</u> 70	<u><</u> 70	ASTM D 882
Haze	%	<u><</u> 1.8	<u><</u> 1.9	<u><</u> 1.9	<u><</u> 1.9	ASTM D 1003
Gloss (60°)	%	<u>></u> 90	<u>></u> 90	<u>></u> 90	<u>></u> 90	ASTM D 2457
Thermal shrinkage MD	٥F	<u><</u> 4.0	<u><</u> 4.0	<u><</u> 4.0	<u><</u> 4.0	266ºF, 5 min.
Thermal shrinkage TD	٥F	<u><</u> 2.0	<u><</u> 2.0	<u><</u> 2.0	<u><</u> 2.0	266ºF, 5 min.
Heat seal range – non- treated side	٥F	176-293	176-293	176-293	176-293	QB/T2358-1998
Heat seal range – treated side	⁰ F	239-293	239-293	239-293	239-293	QB/T2358-1998
Sealing strength	psi	<u>></u> 1.14	<u>></u> 1.14	<u>></u> 1.14	<u>></u> 1.14	QB/T2358-1998
C.O.F – non-treated side		<u><</u> 0.3	<u><</u> 0.3	<u><</u> 0.3	<u><</u> 0.3	ASTM D1894
C.O.F – treated side		<u><</u> 0.3	<u><</u> 0.3	<u><</u> 0.3	<u><</u> 0.3	ASTM D1894
Surface tension – treated side	Dyne	<u>></u> 38	<u>></u> 38	<u>></u> 38	<u>></u> 38	QB/T14216-2008
WVTR	g/in²/day	1.36	1.16	.93	.78	ASTM F1249 (100°F,90% RH)

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